



DOEL APPARELS LIMITED

A Sister Concern of
DOEL GROUP OF INDUSTRIES

**100% Export Oriented Knit Fabrics
Manufacturer & Readymade knit**



DOEL APPARELS LIMITED

Company Profile

Year of Establishment	1993
Business	Knit Fabrics & Knit Garments
Production Capacity	Knitting 20 Tons/Day
	Dyeing & Finishing 20 Tons/Day
	Garments 50,000 Pcs/Day
Yearly Turn Over	Around US \$ 25 Million
No. Of Employees	150
No. Of Workers	4500
Floor Space	300,000 Square Feet
Factory Address	DOEL COMPLEX Karnapara. Savar, Dhaka. Bangladesh
Contact Numbers	+8802-7710052-7
Fax number	+8802-7710056
E-mail Address	doel@doelgroup.com
Name of the BANK	National Bank Limited Mohakhali Branch 9 Mohakhali C/A Dhaka-1212 Tel- 880-2-8812397 / 9898639



Our Valuable Customers

SL	BUYER	COUNTRY	SL	BUYER	COUNTRY
01	H & M	SWEDEN	10	ALEXANDRA	U K
02	WAL MART	USA	11	AWG MODE	GERMANY
03	AUCHAN	FRANCE	12	K-MART,SEARS	U S A
04	C & A	GERMANY	13	GEORGE	U K
05	SPRINGFIELD	SPAIN	14	ALDI	GERMANY
06	TARGET	USA	15	UMBRO	UK, GERMANY
07	BESTSELLER	DENMARK	16	ZARA	SPAIN
08	TCHIBO	GERMANY	17	FERRARI	U K
09	B & C	BELGIUM	18	LOLLYTOGS	USA



Product Range

01	T-SHIRTS	06	NIGHT WEARS
02	POLO SHIRTS	07	GARMENTS WITH FABRICS IN LYCRA
03	SWEAT SHIRTS	08	AUTO AND FEEDER STRIPES
04	CUT & SEWN T-SHIRTS	09	ALL KINDS OF LADIES FANCY ITEMS
05	ROLLIES, LEGGINGS	10	



Machines Installed for Apparels

Name of Machines	Brand & Model	Quantity
Plain Machine	Juki	400 nos.
Over Lock Machine	Juki	285 nos.
Flat Lock Machine	Juki / Kansai	172 nos.
Back Tape Machine	Kansai	10 nos.
Piping Machine	Juki / Kansai	8 nos.
Cutting Machine	Juki / KM	10 nos.
Two Needle Machine	Juki	25 no.
Thread Cutting Machine	CTT	2 nos.
Hole Stitching Machine	Juki	13 nos.
Button Hole Machine	Juki	12 nos.
Thread Sucker Machine	MFG	5 nos.
Pickt Machine	Kansai	1 no.
Needle Detection Machine	Cintex	1 no.
Vacuum Table with Heater less Iron		70 set
Total		1014 nos.

A. Machine Installed For Knitting

Sl. No	M/C Company	M/C DIA	M/C Gauge	No of Feeder	Qty of M/C	No of Needle	M/C Type	Total Product	M/C Origin
1.	MAYER & CIE	30	24 & 28	96	10	2262	SJ WITH LYCRA ATTACHMENT, 4 TRACK	400	GERMANY
2.	MAYER & CIE	30	24	96	2	2262	INTERLOCK WITH LYCRA ATTACHMENT	400	GERMANY
3.	MAYER & CIE	30	18	62	2	3393	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
4.	MAYER & CIE	34	18	71	2	3844	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
5.	MAYER & CIE	36	18	74	2	4070	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
6.	FALMAC	20"	24	60	2	1488	SJ	450	SINGAPORE
7.	FALMAC	21"	24	63	2	1560	SJ	460	SINGAPORE
8.	FALMAC	22"	24	66	3	1632	SJ	120	SINGAPORE
9.	FALMAC	22"	26	66	2	1776	SJ	400	SINGAPORE
10.	FALMAC	23"	24	69	1	1704	SJ	240	SINGAPORE
11.	FALMAC	24"	24	72	3	1776	SJ	750	SINGAPORE
12.	FALMAC	24"	26	72	2	1944	SJ	500	SINGAPORE
13.	FALMAC	25"	24	75	1	1860	SJ	260	SINGAPORE
14.	FALMAC	26"	24	78	2	1944	SJ	520	SINGAPORE
15.	FALMAC	27"	24	84	1	2016	SJ	275	SINGAPORE
16.	FALMAC	28"	24	84	1	2088	SJ	275	SINGAPORE
17.	FALMAC	30"	24	90	2	2232	SJ	500	SINGAPORE
18.	ORIZZIO	30"	24	96	1	2220	SJ	250	ITALY
19.	FALMAC	30"	28	90	2	2640	SJ	600	SINGAPORE
20.	MAYER & CIE	28"	18	112	1	1584	SJ(BCIL)	300	GERMAN
21.	FALMAC	30"	16	48	2	1512x2	RIB	360	SINGAPORE
22.	FALMAC	30"	20	90	4	1848	FLEECE	1100	SINGAPORE
23.	FUKAHAMA	30"	24	64	1	2268x2	Inter Lock	200	TAIWAN
24.	FUKAHAMA	36"	24	76	1	2712x2	Inter Lock	240	TAIWAN

B. COLLAR M/C (FLAT KNITTING M/C) :

Sl. No.	Bed length	M/C Gauge	No of Needle	M/C Type	M/C Company	M/C Origin	Qty of M/C	Speed	P.Cap. Kg	Total Product.
1.	68"	14	1904	Auto Collar	Flying Horse	TAIWAN	1	50	300	300
2.	52"	14	1455	Computerized Auto Collar	JL- 303	TAIWAN	22	100	850	18700
Total							23		1150	

Machine Installed for Dyeing & Finishing

A. DYEING :

Sl.	Machine Name	ORIGIN	Model	Capacity (kgs)
<i>UNIT – I</i>				
1	Jet dyeing m/c high pressure	Taiwan	AK-SL500	500
2.	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 400	400
3	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 400	400
4	Soft flow dyeing m/c normal pressure	Taiwan	AK-GF 200	200
5	Soft flow dyeing m/c normal pressure	Taiwan	AK-GF 200	200
6	Jet dyeing m/c high pressure	Taiwan	AK-SL 500	500
7	Jet dyeing m/c high pressure	Taiwan	AK-SL 500	500
8	Soft flow dyeing m/c normal pressure	Taiwan	AK-TO 400	400
9	Soft flow dyeing m/c normal pressure	Taiwan	AK-TO 400	400
10	Sclavos machine	Athens (Greece)	Venus HT-3	540
11	Sclavos machine	Athens (Greece)	Venus HT-2	360
12	Open winch	Local	-	400
S1	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 75	75
S2	Sample dyeing machine	Korea	S/K-RP 10	10
<i>UNIT – II</i>				
1	Sclavos machine	Greece	Venus HT-4	720
2	Sclavos machine	Greece	Venus HT-3	540
3	Sclavos machine	Greece	Venus HT-3	540
4	Sclavos machine	Greece	Venus HT-4	720
5	Sclavos machine	Greece	Venus HT-6	1080
S1	Sclavos machine	Greece	Venus HT-B	50

B. FINISHING :

Sl.	Machine Name	ORIGIN	Model	Capacity (kgs)
UNIT - I (Tubular Fabric)				
1	Hydro detwisting & extracting (Santex)	Switzerland	Santastretch plus 140	3.5 kg/min
2	Dryer (Santex)	Switzerland	Santashrink 2K/240	3 kg/min
3	Calender (Santex)	Switzerland	Santaspread 140	2.5 kg/min
4	Calender (Monti)	Italy	Type 203A	2 kg/min
5	Stenter	Taiwan	LKQLH	2.75 kg/min
6	Slitting	Taiwan	IK	2.5 kg/min
7	Centrifugal Hydro	India	HEL4QT	1.5 kg/min
UNIT - II (Tubular Fabric)				
1	Hydro Detwisting & extracting (Santex)	Switzerland	Santastretch 140	4.5 kg/min
2	Dryer	Germany	Rucks	5 kg/min
3	Tubular compactor	Switzerland	Santaspread TS	4 kg/min
UNIT- II (Open Width)				
1	Round Hydro (centrifugal)	India	HET 48 T	1 kg/min
2	Slitting machine	Taiwan	LK&KH Co.Ltd.	7 kg/min
3	Tumble Dryer	China	NS 2320	1.5 kg/min
4	O/W compactor	Switzerland	Santa compactor	3.5 kg/min
5	Compactor	USA	Tubatex	
6	Raising machine	Taiwan	RHZ 2000	7 kg/min

IN-HOUSE QUALITY ASSURANCE FACILITIES :

Besides facilities to reproduce swatches with the Lab Dyeing Machines with Infrared Heating System (IHS), our in house laboratory is equipped to check following parameters of fabrics' quality:

Sl.	Machine Name	ORIGIN	Model	Capacity (kgs)
1	Sample dyeing m/c (Rapid)	Taiwan	Rapid	Normal pressure
2	Sample dyeing m/c (Rapid)	Taiwan	H-24 F	High pressure
3	Sample dyeing m/c (Rapid)	Taiwan	H-24 F	High pressure
4	Fastness washing m/c	UK	Rotawash	
5	Washing m/c	Germany	Labamat W-1020	
6	Dryer m/c (Tumbler)	Italy	Ariston	
7	Crockmeter	UK	M 238A	
8	Spectrophotometer	Macbeth UK	Colour eye 7000A	
9	Starfish 6 software	UK	Starfish	
10	Dryer (with incubator)	UK	-	Sample 12 of 4x4"
11	Dryer (circulatoven)	Taiwan	Dengyng	12 of 6 x 6"
12	Dryer (circulatoven)	Taiwan	Dengyng	12 of 6 x 6"

MAIN PRODUCT RANGE-FABRICS

Sl. No.	Types of Fabrics
Single Jersey:	
01.	Single Jersey
02.	Single Jersey with Lycra
03.	Single Jersey (Feeder Stripe)
Pique:	
04.	Pique
05.	Pique (Feeder Stripe)
Interlock:	
06.	Interlock
07.	Interlock (Drop Needle)
Rib:	
08.	Rib Plain 1 x 1 Rib
09.	Any Drop Needle
10.	Rib 2 x 2
11.	Rib Elastane
12.	Flat Back Rib
13.	Variegated Rib

Sl. No.	Types of Fabrics
Fleece:	
14.	Fleece
15.	Fleece (Inside Brush)
16.	Terry Fleece
Lacoste:	
17.	Lacoste
18.	Lacoste (Feeder Stripe)
Waffle:	
19.	Waffle
Others:	
20.	Herring Bone
21.	Knitted Twill
22.	French Terry

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